



प्रतिभूति मुद्रणालय SECURITY PRINTING PRESS

(भारत प्रतिभूति मुद्रण तथा मुद्रा निर्माण निगम लिमिटेड की इकाई)
(A unit of Security Printing and Minting Corporation of India Limited)
(भारत सरकार के पूर्ण स्वामित्वाधीन / Wholly owned by Government of India)



टकसाल कंपाउण्ड, सैफाबाद, हैदराबाद / Mint Compound, Saifabad, HYDERABAD-500 063

E-mail: spp.hyd@spmcil.com

GSTIN: 36AAJCS6111J1Z9

Ph: 040-23253607

Website: <http://spphyderabad.spmcil.com> CIN No. U22213 DL 2006 GOI 144763

Fax: 040-23456687

No. SPPH/A-II/2022-23/3622

Date: 04.01.2023

CORRIGENDUM

This is to notify that against e-Tender Event No. SPMCIL/Security Printing Press Hyderabad/Purchase/22/22-23/ET/312, dated 28.11.2022 for Procurement of 01 Set of Post Printing Operation Machines amendment is as follows:

Sl.No.	For	Read As
Section-VII: Technical Specifications		
Part-A Die-Cutting and Matrix Removal Machine		
3. a)	Basic Configuration of the Machine	
viii.	Pneumatic unwind mandrel with pneumatic brake tension control	Pneumatic unwind mandrel with servo driven/ pneumatic/ motorized tension control.
3. b)	It should consist the following features:	
v.	Should have programmable end of roll stop and unwind brake control with the use of servo driven/ pneumatics/ motorized brakes control.	Should have programmable end of roll stop and unwind brake control with the use of servo driven/ pneumatics/ motorized tension control.
3. c)	Operator Interface / Industrial control console	
vii.	Provision for external data storage or for reading in pre-setting data	Deleted
Part-B VDP Printing with Slitting & Turret Re-winder		
2. The Salient Features of the Machine shall be as under:		
ii.	Each unit must have individual servo drive.	Pneumatic unwind mandrel with servo driven/ pneumatic/ motorized tension control. Pneumatic/motorized lifting at reel loading.
v.	Automatic web and waste matrix tension control	Automatic web tension control.
3. a)	Basic configuration of the machine:	
vi.	Pneumatic unwind mandrel with pneumatic brake tension control	Pneumatic unwind mandrel with servo driven/ pneumatic/ motorized tension control. Pneumatic/motorized lifting at reel loading.
3. b)	Unwinding unit:	
v.	Should have programmable end of roll stop and unwind brake control with the use of servo driven/ pneumatics/ motorized brakes control.	Should have programmable end of roll stop and unwind brake control with the use of servo driven/ pneumatics/ motorized tension control.
4.	Variable Data Printing Unit with UV Drier.	
iv.	Should have set of sensors (12 No. for 12 columns of labels)/01 No. of Single line scan camera with suitable illumination	Should have set of sensors (12 No. for 12 columns of labels)/Suitable No. of area scan cameras with suitable illumination

	that guides the VDP Printing unit to skip Numbering in case of missing of any label across the web and generate data/reports in csv, xls or txt formats. Suitable facility to be provided to transfer the data/report to the external data storage device.	that guides the VDP Printing unit to skip Numbering in case of missing of any label across the web and generate data/reports in csv, xls or txt formats. Suitable facility to be provided to transfer the data/report to the external data storage device.
xvi.	Should be provided with Anvil slitter/cutting system.	Deleted
xvii.	10 No. of additional Slitters has to be provided by the firm.	Deleted
xx.	02 No. of additional Re-winding shaft shall be provided.	Deleted
4. b)	Slitting Unit	
v.	10 No. of additional Slitters has to be provided by the firm	10 No. of additional complete slitters with assembly has to be provided by the firm
4. c)	Web Transport in VDPIS:	
iii.	At unwinding, Pneumatic 76 mm mandrel with Servo Tension control with auto lift at reel loading.	At unwinding, Pneumatic 76 mm mandrel with servo driven/ pneumatic/ motorized tension control with Pneumatic/ motorized lifting at reel loading.
Section VI: List of Requirement		
3.	Delivery Schedule: Supply, Installation, Testing, Commissioning and training should be completed within 150 days from the date of placement of Purchase order.	Delivery Schedule: Supply, Installation, Testing, Commissioning and training should be completed within 180 days from the date of placement of Purchase order.
Section I: Notice Inviting Tender (NIT)		
1	Closing date and time for receipt of tenders: 13.01.2023 10:45:00	Closing date and time for receipt of tenders: 20.01.2023 10:45:00
2	Time and date of opening of tenders: 13.01.2023 11:00:00	Time and date of opening of tenders: 20.01.2023 11:00:00

All other terms & conditions remain same.

(Sd/-)
Manager (Materials) – CPSO
(for Chief General Manager)